

CHAPTER 29  
**WATER SUPPLY AND DISTRIBUTION**  
**Reserved**

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shall discharge by air gap and shall be prevented from being submerged.

**P2902.2.6 Double check valve assemblies.** Double check valve assemblies shall conform to ASSE 1015 or AWWA C510. Double-detector check valve assemblies shall conform to ASSE 1048. These devices shall be capable of operation under continuous pressure.

**P2902.3 Protection of potable water outlets.** All potable water openings and outlets shall be protected by an air gap, reduced pressure principle backflow preventer with atmospheric vent, atmospheric-type vacuum breaker, pressure-type vacuum breaker or hose connection backflow preventer.

**P2902.3.1 Fill valves.** Flush tanks shall be equipped with an antisiphon fill valve conforming to ASSE 1002 or CSA B125. The fill valve backflow preventer shall be located at least 1 inch (25.4 mm) above the full opening of the overflow pipe.

**P2902.3.2 Deck-mounted and integral vacuum breakers.** Approved deck-mounted vacuum breakers and faucets with integral atmospheric or spill-proof vacuum breakers shall be installed in accordance with the manufacturer's installation instructions and the requirements for labeling with the critical level not less than 1 inch (25.4 mm) above the flood level rim.

**P2902.3.3 Hose connection.** Sillcocks, hose bibbs, wall hydrants and other openings with a hose connection shall be protected by an atmospheric-type or pressure-type vacuum breaker or a permanently attached hose connection vacuum breaker.

**Exceptions:**

1. This section shall not apply to water heater and boiler drain valves that are provided with hose connection threads and that are intended only for tank or vessel draining.
2. This section shall not apply to water supply valves intended for connection of clothes washing machines where backflow prevention is otherwise provided or is integral with the machine.

**P2902.4 Protection of potable water connections.** All connections to the potable water shall conform to Sections P2902.4.1 through P2902.4.5.

**P2902.4.1 Connections to boilers.** The potable supply to the boiler shall be equipped with a backflow preventer with an intermediate atmospheric vent complying with ASSE 1012 or CSA CAN/CSA B64.3. Where conditioning chemicals are introduced into the system, the potable water connection shall be protected by an air gap or a reduced pressure principle backflow preventer complying with ASSE 1013, CSA CAN/CSA B64.3 or AWWA C511.

**P2902.4.2 Heat exchangers.** Heat exchangers utilizing an essentially toxic transfer fluid shall be separated from the potable water by double-wall construction. An air gap open to the atmosphere shall be provided between the two walls. Heat exchangers utilizing an essentially nontoxic transfer fluid shall be permitted to be of single-wall construction.

**P2902.4.3 Lawn irrigation systems.** The potable water supply to lawn irrigation systems shall be protected against backflow by an atmospheric-type vacuum breaker, a pressure-type vacuum breaker or a reduced pressure principle backflow preventer. A valve shall not be installed downstream from an atmospheric vacuum breaker. Where chemicals are introduced into the system, the potable water supply shall be protected against backflow by a reduced pressure principle backflow preventer.

**P2902.4.4 Connections to automatic fire sprinkler systems.** The potable water supply to automatic fire sprinkler systems shall be protected against backflow by a double check-valve assembly or a reduced pressure principle backflow preventer.

**Exception:** Where systems are installed as a portion of the water distribution system in accordance with the requirements of this code and are not provided with a fire department connection, isolation of the water supply system shall not be required.

**P2902.4.4.1 Additives or nonpotable source.** Where systems contain chemical additives or antifreeze, or where systems are connected to a nonpotable secondary water supply, the potable water supply shall be protected against backflow by a reduced pressure principle backflow preventer. Where chemical additives or antifreeze is added to only a portion of an automatic fire sprinkler or standpipe system, the reduced pressure principle backflow preventer shall be permitted to be located so as to isolate that portion of the system.

**P2902.4.5 Solar systems.** The potable water supply to a solar system shall be equipped with a backflow preventer with intermediate atmospheric vent complying with ASSE 1012 or a reduced pressure principle backflow preventer complying with ASSE 1013. Where chemicals are utilized, the potable water supply shall be protected by a reduced pressure principle backflow preventer.

**Exception:** Where all solar system piping is a part of the potable water distribution system, in accordance with the requirements of the *International Plumbing Code*, and all components of the piping system are listed for potable water use, cross-connection protection measure shall not be required.

**P2902.5 Access.** All backflow prevention devices shall be accessible for inspection and servicing.

**SECTION P2903  
WATER-SUPPLY SYSTEM**

**P2903.1 Water supply system design criteria.** The water service and water distribution systems shall be designed and pipe sizes shall be selected such that under conditions of peak demand, the capacities at the point of outlet discharge shall not be less than shown in Table P2903.1.

**TABLE P2903.1  
REQUIRED CAPACITIES AT  
POINT OF OUTLET DISCHARGE**

FIXTURE AT POINT OF OUTLET	FLOW RATE (gpm)	FLOW PRESSURE (psi)
Bathtub	4	8
Bidet	2	4
Dishwasher	2.75	8
Laundry tub	4	8
Lavatory	2	8
Shower	3	8
Shower, temperature controlled	3	20
Sillcock, hose bibb	5	8
Sink	2.5	8
Water closet, flushometer tank	1.6	15
Water closet, tank, close coupled	3	8
Water closet, tank, one-piece	6	20

For SI: 1 gallon per minute = 3.785 L/m,  
1 pound per square inch = 6.895 kPa.

**P2903.2 Maximum flow and water consumption.** The maximum water consumption flow rates and quantities for all plumbing fixtures and fixture fittings shall be in accordance with Table P2903.2.

**TABLE P2903.2  
MAXIMUM FLOW RATES AND CONSUMPTION FOR  
PLUMBING FIXTURES AND FIXTURE FITTINGS<sup>b</sup>**

PLUMBING FIXTURE OR FIXTURE FITTING	PLUMBING FIXTURE OR FIXTURE FITTING
Lavatory faucet	2.2 gpm at 60 psi
Shower head <sup>a</sup>	2.5 gpm at 80 psi
Sink faucet	2.2 gpm at 60 psi
Water closet	1.6 gallons per flushing cycle

For SI: 1 gallon per minute = 3.785 L/m,  
1 pound per square inch = 6.895 kPa.

- a. A handheld shower spray is also a shower head.
- b. Consumption tolerances shall be determined from referenced standards.

**P2903.3 Minimum pressure.** Minimum static pressure (as determined by the local water authority) at the building en-

trance for either public or private water service shall be 40 psi (276 kPa).

**P2903.3.1 Maximum pressure.** Maximum static pressure shall be 80 psi (551 kPa). When main pressure exceeds 80 psi (551 kPa), an approved pressure-reducing valve conforming to ASSE 1003 shall be installed on the domestic water branch main or riser at the connection to the water-service pipe.

**P2903.4 Thermal expansion.** In addition to the required pressure relief valve, an approved device for thermal expansion control shall be installed on any water supply system utilizing storage water heating equipment whenever the building supply pressure exceeds the pressure-reducing valve setting or when any device, such as a pressure-reducing valve, backflow preventer or check valve, is installed that prevents pressure relief through the building supply. The thermal expansion control device shall be sized in accordance with the manufacturer's installation instructions.

**P2903.5 Water hammer.** The flow velocity of the water distribution system shall be controlled to reduce the possibility of water hammer. A water-hammer arrestor shall be installed where quick-closing valves are utilized. Water-hammer arrestors shall be installed in accordance with manufacturers' specifications. Water-hammer arrestors shall conform to ASSE 1010.

**P2903.6 Determining water-supply fixture units.** Supply loads in the building water-distribution system shall be determined by total load on the pipe being sized, in terms of water-supply fixture units (w.s.f.u.), as shown in Table P2903.6, and gallon per minute (gpm) flow rates [see Table 2903.6(1)]. For fixtures not listed, choose a w.s.f.u. value of a fixture with similar flow characteristics.

**P2903.7 Size of water-service mains, branch mains and risers.** The minimum size water service pipe shall be 3/4 inch (19.1 mm). The size of water service mains, branch mains and risers shall be determined according to water supply demand [gpm (L/m)], available water pressure [psi (kPa)] and friction loss due to the water meter and developed length of pipe [feet (m)], including equivalent length of fittings. The size of each water distribution system shall be determined according to the procedure outlined in this section or by other design methods conforming to acceptable engineering practice and approved by the administrative authority:

1. Obtain the minimum daily static service pressure [psi (kPa)] available (as determined by the local water authority) at the water meter or other source of supply at the installation location. Adjust this minimum daily static pressure [psi (kPa)] for the following conditions:
  - 1.1. Determine the difference in elevation between the source of supply and the highest water supply outlet. Where the highest water supply outlet is located above the source of supply, deduct 0.5 psi (3.4 kPa) for each foot (0.3 m) of difference in elevation. Where the highest water supply outlet is located below the source of supply, add 0.5 psi (3.4 kPa) for each foot (0.3 m) of difference in elevation.

- 1.2. Where a water pressure reducing valve is installed in the water distribution system, the minimum daily static water pressure available is 80 percent of the minimum daily static water pressure at the source of supply or the set pressure downstream of the pressure reducing valve, whichever is smaller.
- 1.3. Deduct all pressure losses due to special equipment such as a backflow preventer, water filter and water softener. Pressure loss data for each piece of equipment shall be obtained through the manufacturer of such devices.
- 1.4. Deduct the pressure in excess of 8 psi (55 kPa) due to installation of the special plumbing fixture, such as temperature controlled shower and flushometer tank water closet.  
Using the resulting minimum available pressure, find the corresponding pressure range in Table P2903.7.
2. The maximum developed length for water piping is the actual length of pipe between the source of supply and the most remote fixture, including either hot (through the water heater) or cold water branches multiplied by a fac-

tor of 1.2 to compensate for pressure loss through fittings.

Select the appropriate column in Table P2903.7 equal to or greater than the calculated maximum developed length.

3. To determine the size of water service pipe, meter and main distribution pipe to the building using the appropriate table, follow down the selected “maximum developed length” column to a fixture unit equal to, or greater than the total installation demand calculated by using the “combined” water supply fixture unit column of Table P2903.6. Read the water service pipe and meter sizes in the first left-hand column and the main distribution pipe to the building in the second left-hand column on the same row.
4. To determine the size of each water distribution pipe, start at the most remote outlet on each branch (either hot or cold branch) and, working back toward the main distribution pipe to the building, add up the water supply fixture unit demand passing through each segment of the distribution system using the related hot or cold column of Table P2903.6. Knowing demand, the size of each segment shall be read from the second left-hand column of the same table and a maximum developed

**TABLE P2903.6  
WATER-SUPPLY FIXTURE-UNIT VALUES FOR VARIOUS PLUMBING FIXTURES AND FIXTURE GROUPS**

TYPE OF FIXTURES OR GROUP OF FIXTURES	WATER-SUPPLY FIXTURE-UNIT VALUE (w.s.f.u.)		
	Hot	Cold	Combined
Bathtub (with/without overhead shower head)	1.0	1.0	1.4
Clothes washer	1.0	1.0	1.4
Dishwasher	1.4	—	1.4
Full-bath group with bathtub (with/without shower head) or shower stall	1.5	2.7	3.6
Half-bath group (water closet and lavatory)	0.5	2.5	2.6
Hose bibb (sillcock) <sup>a</sup>	—	2.5	2.5
Kitchen group (dishwasher and sink with/without garbage grinder)	1.9	1.0	2.5
Kitchen sink	1.0	1.0	1.4
Laundry group (clothes washer standpipe and laundry tub)	1.8	1.8	2.5
Laundry tub	1.0	1.0	1.4
Lavatory	0.5	0.5	0.7
Shower stall	1.0	1.0	1.4
Water closet (tank type)	—	2.2	2.2

For SI: 1 gallon per minute = 3.785 L/m.

a. The fixture unit value 2.5 assumes a flow demand of 2.5 gpm, such as for an individual lawn sprinkler device. If a hose bibb/sill cock will be required to furnish a greater flow rate, the equivalent fixture-unit value may be obtained from Table P2903.6 or Table P2903.7.

**WATER SUPPLY AND DISTRIBUTION**

length column selected in Steps 1 and 2, under the same or next smaller size meter row. In no case does the size of any branch or main need to be larger than the size of the main distribution pipe to the building established in Step 3.

**P2903.8 Parallel water-distribution system manifolds.** Hot and cold parallel water-distribution system manifolds with individual distribution lines to each fixture or fixture fitting shall be sized and installed in accordance with Sections P2903.8.1 through P2903.8.7

**P2903.8.1 Sizing of manifolds.** Manifolds shall be sized in accordance with Table P2903.8.1. Total gallons per minute is the demand for all outlets.

**P2903.8.2 Minimum size.** The minimum size of individual distribution lines shall be 3/8 inch (9.5 mm). Certain fixtures such as one-piece water closets and whirlpool bathtubs shall require a larger size where specified by the manufacturer. If a water heater is fed from the end of a cold water manifold, the manifold shall be one size larger than the water heater feed.

**TABLE P2903.6(1)  
CONVERSIONS FROM WATER SUPPLY FIXTURE UNIT TO GALLON PER MINUTE FLOW RATES**

SUPPLY SYSTEMS PREDOMINANTLY FOR FLUSH TANKS			SUPPLY SYSTEM PREDOMINANTLY FOR FLUSH VALVES		
Load	Demand		Load	Demand	
(Water supply fixture units)	(Gallons per minute)	(Cubic feet per minute)	(Water supply fixture units)	(Gallons per minute)	(Cubic feet per minute)
1	3.0	0.04104	—	—	—
2	5.0	0.0684	—	—	—
3	6.5	0.86892	—	—	—
4	8.0	1.06944	—	—	—
5	9.4	1.256592	5	15.0	2.0052
6	10.7	1.430376	6	17.4	2.326032
7	11.8	1.577424	7	19.8	2.646364
8	12.8	1.711104	8	22.2	2.967696
9	13.7	1.831416	9	24.6	3.288528
10	14.6	1.951728	10	27.0	3.60936
11	15.4	2.058672	11	27.8	3.716304
12	16.0	2.13888	12	28.6	3.823248
13	16.5	2.20572	13	29.4	3.930192
14	17.0	2.27256	14	30.2	4.037136
15	17.5	2.3394	15	31.0	4.14408
16	18.0	2.90624	16	31.8	4.241024
17	18.4	2.459712	17	32.6	4.357968
18	18.8	2.513184	18	33.4	4.464912
19	19.2	2.566656	19	34.2	4.571856
20	19.6	2.620128	20	35.0	4.6788
25	21.5	2.87412	25	38.0	5.07984
30	23.3	3.114744	30	42.0	5.61356
35	24.9	3.328632	35	44.0	5.88192
40	26.3	3.515784	40	46.0	6.14928
45	27.7	3.702936	45	48.0	6.41664
50	29.1	3.890088	50	50.0	6.684

For SI: 1 gallon per minute = 3.785 L/m, 1 cubic foot per minute = 0.4719 L/s.

**TABLE P2903.7  
MINIMUM SIZE OF WATER METERS, MAINS AND DISTRIBUTION PIPING  
BASED ON WATER SUPPLY FIXTURE UNIT VALUES**

**Pressure Range—30 to 39 psi**

METER AND SERVICE PIPE (inches)	DISTRIBUTION PIPE (inches)	MAXIMUM DEVELOPMENT LENGTH (feet)									
		40	60	80	100	150	200	250	300	400	500
3/4	1/2 <sup>a</sup>	2.5	2	1.5	1.5	1	1	.5	.5	0	0
3/4	3/4	9.5	7.5	6	5.5	4	3.5	3	2.5	2	1.5
3/4	1	32	25	20	16.5	11	9	7.5	6.5	5.5	4.5
1	1	32	32	27	21	13.5	10	8	7	5.5	5
3/4	1 1/4	32	32	32	32	30	24	20	17	13	10.5
1	1 1/4	80	80	70	61	45	34	27	22	16	12
1 1/2	1 1/4	80	80	80	75	54	40	31	25	17.5	13
1	1 1/2	87	87	87	87	84	73	74	56	45	36
1 1/2	1 1/2	151	151	151	151	117	92	79	69	54	43

**Pressure Range—40 to 49 psi**

METER AND SERVICE PIPE (inches)	DISTRIBUTION PIPE (inches)	MAXIMUM DEVELOPMENT LENGTH (feet)									
		40	60	80	100	150	200	250	300	400	500
3/4	1/2 <sup>a</sup>	3	2.5	2	1.5	1.5	1	1	.5	.5	.5
3/4	3/4	9.5	9.5	8.5	7	5.5	4.5	3.5	3	2.5	2
3/4	1	32	32	32	26	18	13.5	10.5	9	7.5	6
1	1	32	32	32	32	21	15	11.5	9.5	7.5	6.5
3/4	1 1/4	32	32	32	32	32	32	32	27	21	16.5
1	1 1/4	80	80	80	80	65	52	42	35	26	20
1 1/2	1 1/4	80	80	80	80	75	59	48	39	28	21
1	1 1/2	87	87	87	87	87	87	87	78	65	55
1 1/2	1 1/2	151	151	151	151	151	130	109	93	75	63

**Pressure Range—50 to 60 psi**

METER AND SERVICE PIPE (inches)	DISTRIBUTION PIPE (inches)	MAXIMUM DEVELOPMENT LENGTH (feet)									
		40	60	80	100	150	200	250	300	400	500
3/4	1/2 <sup>a</sup>	3	3	2.5	2	1.5	1	1	1	.5	.5
3/4	3/4	9.5	9.5	9.5	8.5	6.5	5	4.5	4	3	2.5
3/4	1	32	32	32	32	25	18.5	14.5	12	9.5	8
1	1	32	32	32	32	30	22	16.5	13	10	8
3/4	1 1/4	32	32	32	32	32	32	32	32	29	24
1	1 1/4	80	80	80	80	80	68	57	48	35	28
1 1/2	1 1/4	80	80	80	80	80	75	63	53	39	29
1	1 1/2	87	87	87	87	87	87	87	87	82	70
1 1/2	1 1/2	151	151	151	151	151	151	139	120	94	79

(continued)

**TABLE P2903.7—continued**  
**MINIMUM SIZE OF WATER METERS, MAINS AND DISTRIBUTION PIPING**  
**BASED ON WATER SUPPLY FIXTURE UNIT VALUES**

Pressure Range—greater than 60 psi

METER AND SERVICE PIPE (inches)	DISTRIBUTION PIPE (inches)	MAXIMUM DEVELOPMENT LENGTH (feet)									
		40	60	80	100	150	200	250	300	400	500
3/4	1/2 <sup>a</sup>	3	3	3	2.5	2	1.5	1.5	1	1	.5
3/4	3/4	9.5	9.5	9.5	9.5	7.5	6	5	4.5	3.5	3
3/4	1	32	32	32	32	32	24	19.5	15.5	11.5	9.5
1	1	32	32	32	32	32	28	22	17	12	9.5
3/4	1 1/4	32	32	32	32	32	32	32	32	32	30
1	1 1/4	80	80	80	80	80	80	69	60	46	36
1 1/2	1 1/4	80	80	80	80	80	80	76	65	50	38
1	1 1/2	87	87	87	87	87	87	87	87	87	84
1 1/2	1 1/2	151	151	151	151	151	151	151	144	114	94

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa.

a. Minimum size for building supply is 3/4-inch pipe.

**TABLE P2903.8.1**  
**MANIFOLD SIZING**

PLASTIC		METALLIC	
Nominal Size ID (inches)	Maximum <sup>a</sup> gpm	Nominal Size ID (inches)	Maximum <sup>a</sup> gpm
3/4	17	3/4	11
1	29	1	20
1 1/4	46	1 1/4	31
1 1/2	66	1 1/2	44

For SI: 1 inch = 25.4 mm, 1 gallon per minute = 3.785 L/m, 1 foot per second = 0.3048 m/s.

**NOTE:** See Table P2903.6 for w.s.f.u and Table 2903.6(1) for gallon-per-minute (gpm) flow rates.

a. Based on velocity limitation: plastic—12 fps; metal—8 fps.

**P2903.8.3 Maximum length.** The maximum length of individual distribution lines shall be 60 feet (18 288 mm) nominal.

**P2903.8.4 Orientation.** Manifolds shall be permitted to be installed in a horizontal or vertical position.

**P2903.8.5 Support and protection.** Plastic piping bundles shall be secured in accordance with the manufacturer’s installation instructions and supported in accordance with Section P2605. Bundles that have a change in direction equal to or greater than 45 degrees (0.79 rad) shall be protected from chaffing at the point of contact with framing members by sleeving or wrapping.

**P2903.8.6 Valving.** Fixture valves, when installed, shall be located either at the fixture or at the manifold. If valves are installed at the manifold, they shall be labeled indicating the fixture served.

**P2903.8.7 Hose bibb bleed.** A readily accessible air bleed shall be installed in hose bibb supplies at the manifold or at the hose bibb exit point.

**P2903.9 Valves.** Valves shall be installed in accordance with Sections P2903.9.1 through P2903.9.3.

**P2903.9.1 Service valve.** Each dwelling unit shall be provided with an accessible main shutoff valve near the entrance of the water service. The valve shall be of a full-open type having nominal restriction to flow, with provision for drainage such as a bleed orifice or installation of a separate drain valve. Additionally, the water service shall be valved at the curb or property line in accordance with local requirements.

**P2903.9.2 Water heater valve.** A readily accessible full-open valve shall be installed in the cold-water supply pipe to each water heater at or near the water heater.

**P2903.9.3 Valve requirements.** Valves serving individual fixtures, appliances, risers and branches shall be provided

with access. An individual shutoff valve shall be required on the fixture supply pipe to each plumbing fixture other than bathtubs and showers.

**P2903.10 Hose bibb.** Hose bibbs subject to freezing, including the “frost-proof” type, shall be equipped with an accessible stop-and-waste-type valve inside the building so that they may be controlled and/or drained during cold periods.

**Exception:** Frost-proof hose bibbs installed such that the stem extends through the building insulation into an open heated or semi-conditioned space need not be separately valved. (See Figure P2903.10.)

**SECTION P2904  
MATERIALS, JOINTS AND CONNECTIONS**

**P2904.1 Soil and groundwater.** The installation of water service pipe, water distribution pipe, fittings, valves, appurtenances and gaskets shall be prohibited in soil and groundwater that is contaminated with solvents, fuels, organic compounds or other detrimental materials that cause permeation, corrosion, degradation or structural failure of the water service or water distribution piping material.

**P2904.1.1 Investigation required.** Where detrimental conditions are suspected by or brought to the attention of the building official, a chemical analysis of the soil and groundwater conditions shall be required to ascertain the accept-

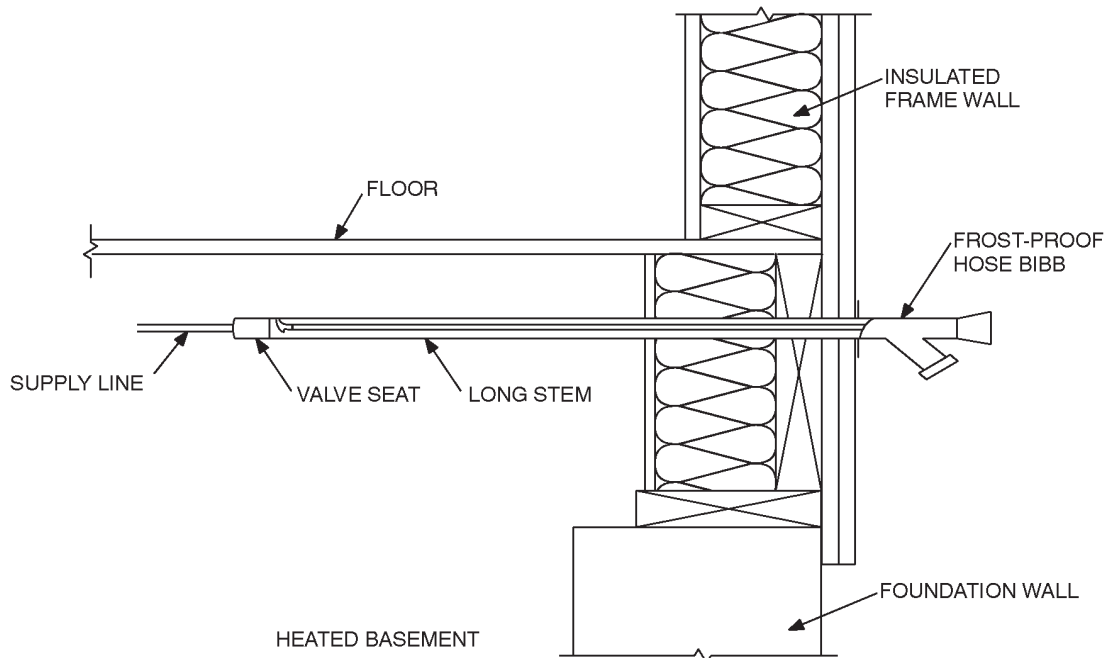
ability of the water service material for the specific installation.

**P2904.1.2 Detrimental condition.** When a detrimental condition exists, approved alternate materials or alternate routing shall be required.

**P2904.2 Lead content.** Pipe and fittings utilized in the water-supply system shall have a maximum of 8 percent lead.

**P2904.3 Polyethylene plastic piping installation.** Polyethylene pipe shall be cut square, using a cutter designed for plastic pipe. Except when joined by heat fusion, pipe ends shall be chamfered to remove sharp edges. Pipe that has been kinked shall not be installed. For bends, the installed radius of pipe curvature shall be greater than 30 pipe diameters or the coil radius when bending with the coil. Coiled pipe shall not be bent beyond straight. Bends shall not be permitted within ten pipe diameters of any fitting or valve. Stiffener inserts used with compression-type fittings shall not extend beyond the clamp or nut of the fitting. Flared joints shall be permitted where recommended by the manufacturer and made by the use of a tool designed for that operation.

**P2904.4 Water service pipe.** Water service pipe shall conform to NSF 61 and shall conform to one of the standards listed in Table P2904.4.1. Water service pipe or tubing, installed underground and outside of the structure, shall have a minimum working pressure rating of 160 psi at 73°F (1100 kPa at 23°C).



**FIGURE P2903.10  
TYPICAL FROST-PROOF HOSE BIBB INSTALLATION NOT REQUIRING SEPARATE VALVE**

**P2904.4.1 Water service installation.** Trenching, pipe installation and backfilling shall be in accordance with Section P2604. Water-service pipe is permitted to be located in the same trench with a building sewer provided such sewer is constructed of materials listed for underground use within a building in Section P3002.1. If the building sewer is not constructed of materials listed in Section P3002.1, the water-service pipe shall be separated from the building sewer by a minimum of 5 feet (1524 mm), measured horizontally, of undisturbed or compacted earth or placed on a solid ledge at least 12 inches (305 mm) above and to one side of the highest point in the sewer line.

**Exception:** The required separation distance shall not apply where a water service pipe crosses a sewer pipe, provided the water service pipe is sleeved to at least 5 feet (1524 mm), horizontally from the sewer pipe centerline, on both sides of such crossing with pipe materials listed in Tables P2904.4.1, P3002.1 or P3002.2.

**P2904.5 Water-distribution pipe.** Water-distribution piping within dwelling units shall conform to NSF 61 and shall conform to one of the standards listed in Table P2904.5. All hot-water-distribution pipe and tubing shall have a minimum pressure rating of 100 psi at 180°F (689 kPa at 82°C).

**P2904.5.1 Under concrete slabs.** Inaccessible water distribution piping under slabs shall be copper water tube minimum Type M, brass, ductile iron pressure pipe, cross-linked polyethylene/aluminum/cross-linked polyethylene (PEX-AL-PEX) pressure pipe, chlorinated polyvinyl chloride (CPVC) or polybutylene (PB) or cross-linked polyethylene (PEX) plastic pipe or tubing—all to be installed with approved fittings or bends. The minimum pressure rating for plastic pipe or tubing installed under slabs shall be 100 psi at 180°F (689 kPa at 82°C).

**P2904.6 Fittings.** Pipe fittings shall be approved for installation with the piping material installed, and shall conform to the respective pipe standards listed in Table P2904.6. Pipe fittings utilized in the water supply system shall also conform to NSF 61.

**P2904.7 Flexible water connectors.** Flexible water connectors, exposed to continuous pressure, shall conform to ASME A112.18.6. Access shall be provided to all flexible water connectors.

**P2904.8 Joint and connection tightness.** Joints and connections in the plumbing system shall be gas tight and water tight for the intended use or required test pressure.

**TABLE P2904.4.1  
WATER SERVICE PIPE**

MATERIAL	STANDARD
Acrylonitrile butadiene styrene (ABS) plastic pipe	ASTM D 1527; ASTM D 2282
Asbestos-cement pipe	ASTM C 296
Brass pipe	ASTM B 43
Chlorinated polyvinyl chloride (CPVC) plastic pipe	ASTM D 2846; ASTM F 441; ASTM F 442; CSA B137.6
Copper or copper-alloy pipe	ASTM B 42; ASTM B 302
Copper or copper-alloy tubing (Type K, WK, L, WL, M or WM)	ASTM B 75; ASTM B 88; ASTM B 251; ASTM B 447
Cross-linked polyethylene/aluminum/cross-linked polyethylene (PEX-AL-PEX) pipe	ASTM F 1281; CSA CAN/CSA B137.10
Cross-linked polyethylene (PEX) plastic tubing	ASTM F 876; ASTM F 877; CSA B137.5
Ductile iron water pipe	AWWA C151; AWWA C115
Galvanized steel pipe	ASTM A 53
Polybutylene (PB) plastic pipe and tubing	ASTM D 2662; ASTM D 2666; ASTM D 3309; CSA B137.8M
Polyethylene/aluminum/polyethylene (PE-AL-PE) pipe	ASTM F 1282; CSA CAN/CSA-B137.9M
Polyethylene (PE) plastic pipe	ASTM D 2239; CSA-B137.1
Polyethylene (PE) plastic tubing	ASTM D 2737; CSA B137.1
Polyvinyl chloride (PVC) plastic pipe	ASTM D 1785; ASTM D 2241; ASTM D 2672; CSA B137.3
Stainless steel (Type 304/304L) pipe	ASTM A312; ASTM A778
Stainless steel (Type 316/316L) pipe	ASTM A312; ASTM A778

**P2904.9 Plastic pipe joints.** Joints in plastic piping shall be made with approved fittings by solvent cementing, heat fusion, corrosion-resistant metal clamps with insert fittings or compression connections. Flared joints for polyethylene pipe are permitted in accordance with Section P2904.3.

**P2904.9.1 Solvent cementing.** Solvent-cemented joints shall comply with Sections P2904.9.1.1 through P2904.9.1.3.

**P2904.9.1.1 ABS plastic pipe.** Solvent cement for ABS plastic pipe conforming to ASTM D 2235 shall be applied to all joint surfaces.

**P2904.9.1.2 CPVC plastic pipe.** Solvent cement for CPVC plastic pipe conforming to ASTM F 493 shall be applied to all joint surfaces. The joint shall be made while the cement is wet, and in accordance with ASTM D 2846 or ASTM F 493. Solvent-cement joints shall be permitted above or below ground.

**P2904.9.1.3 PVC plastic pipe.** A primer complying with ASTM F 656 shall be applied to all PVC solvent cemented joints. Solvent cement for PVC plastic pipe conforming to ASTM D 2564 shall be applied to all joint surfaces.

**P2904.9.1.4 Cross-linked polyethylene plastic (PEX).** Joints between cross-linked polyethylene plastic tubing or fittings shall comply with Section P2904.9.1.4.1 or Section P2904.9.1.4.2.

**P2904.9.1.4.1 Flared joints.** Flared pipe ends shall be made by a tool designed for that operation.

**P2904.9.1.4.2 Mechanical joints.** Mechanical joints shall be installed in accordance with the manufacturer’s instructions. Fittings for cross-linked polyeth-

ylene (PEX) plastic tubing as described in ASTM F 1807, ASTM F 1960 and ASTM F 2080 shall be installed in accordance with the manufacturer’s instructions.

**P2904.10 Stainless steel.** Joints between stainless steel pipe and fittings shall comply with Sections P2904.10.1 and P2904.10.2.

**P2904.10.1 Mechanical joints.** Mechanical joints shall be installed in accordance with the manufacturer’s instructions.

**P2904.10.2 Welded joints.** All joint surfaces shall be cleaned. The joint shall be welded autogenously or with an approved filler metal in accordance with ASTM A312.

**P2904.11 Threaded pipe joints.** Threaded joints shall conform to American National Taper Pipe Thread specifications. Pipe ends shall be deburred and chips removed. Pipe joint compound shall be used only on male threads.

**P2904.12 Soldered joints.** Soldered joints in tubing shall be made with fittings approved for water piping and shall conform to ASTM B 828. Surfaces to be soldered shall be cleaned bright. The joints shall be properly fluxed and made with approved solder. Solders and fluxes used in potable water-supply systems shall have a maximum of 0.2 percent lead. Fluxes shall conform to ASTM B 813.

**P2904.13 Flared joints.** Flared joints in water tubing shall be made with approved fittings. The tubing shall be reamed and then expanded with a flaring tool.

**P2904.14 Underground joints.** Joints in polybutylene (PB) plastic pipe or tubing underground or under a concrete floor slab shall be installed using heat fusion, in accordance with the manufacturer’s installation instructions. Joints in copper pipe

**TABLE P2904.5  
WATER DISTRIBUTION PIPE**

MATERIAL	STANDARD
Brass pipe	ASTM B 43
Chlorinated polyvinyl chloride (CPVC) plastic pipe and tubing	ASTM D 2846; ASTM F 441; ASTM F 442; CSA B137.6
Copper or copper-alloy pipe	ASTM B 42; ASTM B 302
Copper or copper-alloy tubing (Type K, WK, L, WL, M or WM)	ASTM B 75; ASTM B 88; ASTM B 251; ASTM B 447
Cross-linked polyethylene (PEX) plastic tubing	ASTM F 877; CSA B137.5
Cross-linked polyethylene/aluminum/cross-linked polyethylene (PEX-AL-PEX) pipe	ASTM F 1281; CSACAN/CSA-B137.10
Galvanized steel pipe	ASTM A 53
Polybutylene (PB) plastic pipe and tubing	ASTM D 3309; CSA CAN3-B137.8
Polyethylene/aluminum/polyethylene (PE-AL-PE) composite pipe	ASTM F 1282
Stainless steel (Type 304/304L) pipe	ASTM A312; ASTM A778
Stainless steel (Type 316/316L) pipe	ASTM A312; ASTM A778

or tube installed in a concrete floor slab or under a concrete floor slab on grade shall be installed using wrought-copper fittings and brazed joints.

**P2904.15 Above-ground joints.** Joints within the building between copper pipe, polybutylene tubing or CPVC tubing, in any combination with compatible outside diameters, are permitted to be made with the use of approved push-in mechanical fittings of a pressure-lock design.

**P2904.16 Joints between different materials.** Joints between different piping materials shall be made in accordance with Sections P2904.16.1, P2904.16.2 and P2904.16.3 or with a mechanical joint of the compression or mechanical sealing type having an elastomeric seal conforming to ASTM D 1869 or ASTM F 477. Joints shall be installed in accordance with the manufacturer’s instructions.

**P2904.16.1 Copper or copper-alloy tubing to galvanized steel pipe.** Joints between copper or copper-alloy tubing and galvanized steel pipe shall be made with a brass fitting or dielectric fitting. The copper tubing shall be joined to the fitting in an approved manner, and the fitting shall be screwed to the threaded pipe.

**P2904.16.2 Plastic pipe or tubing to other piping material.** Joints between different grades of plastic pipe or between plastic pipe and other piping material shall be made with an approved adapter fitting. Joints between plastic pipe and cast-iron hub pipe shall be made by a caulked joint or a mechanical compression joint.

**P2904.16.3 Stainless steel.** Joints between stainless steel and different piping materials shall be made with a mechani-

cal joint of the compression or mechanical-sealing type or a dielectric fitting.

**P2904.17 Press joints.** Press-type mechanical joints in copper tubing shall be made in accordance with the manufacturer’s instructions using approved tools which affix the copper fitting with integral O-ring to the tubing.

**SECTION P2905  
CHANGES IN DIRECTION**

**P2905.1 Bends.** Changes in direction in copper tubing are permitted to be made with bends having a radius of not less than four diameters of the tube, providing such bends are made by use of forming equipment that does not deform or create loss in cross-sectional area of the tube.

**SECTION P2906  
SUPPORT**

**P2906.1 General.** Pipe and tubing support shall conform to Section P2605.

**SECTION P2907  
DRINKING WATER TREATMENT UNITS**

**P2907.1 Design.** Drinking water treatment units shall meet the requirements of either NSF 42, NSF 44 or NSF 53.

**P2907.2 Reverse osmosis drinking water treatment units.** Point-of-use reverse osmosis drinking water treatment units, designed for residential use, shall meet requirements of NSF

**TABLE P2904.6  
PIPE FITTINGS**

Acrylonitrile butadiene styrene (ABS) plastic	ASTM D 2468
Brass	ASTM F1974
Cast-iron	ASME B16.4; ASME B16.12
Chlorinated polyvinyl chloride (CPVC) plastic	ASTM F 437; ASTM F 438; ASTM F 439
Copper or copper alloy	ASME B16.15; ASME B16.18; ASME B16.22; ASME B16.23; ASME B16.26; ASME B16.29
Fittings for cross-linked polyethylene (PEX) plastic tubing	ASTM F 1807; ASTM F 1960; ASTM F 2080
Gray iron and ductile iron	AWWA C110; AWWA C153
Malleable iron	ASME B16.3
Polyethylene (PE) plastic	ASTM D 2609
Polyvinyl chloride (PVC) plastic	ASTM D 2464; ASTM D 2466; ASTM D 2467; CSA B137.2
Stainless steel (Type 304/304L) pipe	ASTM A312; ASTM A778
Stainless steel (Type 316/316L) pipe	ASTM A312; ASTM A778
Steel	ASME B16.9; ASME B16.11; ASME B16.28

58. Waste or discharge from reverse osmosis drinking water treatment units shall enter the drainage system through an air gap or an air gap device that meets the requirements of NSF 58.

**P2907.3 Connection tubing.** The tubing to and from drinking water treatment units shall be of a size and material as recommended by the manufacturer. The tubing shall comply with NSF 14, NSF 42, NSF 44, NSF 53, NSF 58 or NSF 61.

